

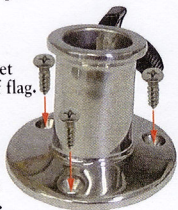


Installation Instructions for 18" & 24" SS Flag Poles:

Hardware Included: (3) #10 x 1" Stainless Steel Screws

Tools required: Phillips Head Screwdriver, Drill & 1/8" Drill Bit, and 1/8" allen wrench.

- Step 1:** Determine the best location on your boat for the flag & Pole. Placement should be such that you have a flat surface adequate in size for the pole base to fit into and have sufficient gunnel or deck thickness to secure the mounting screws. Note that the best location will allow you to easily access the pole to remove your flag for storage.
- Step 2:** Position the Flag pole Base and orient the thumb knob in the direction that the pole will face (base is at a 60 deg. angle) and mark the hole locations for the three screw holes.
- Step 3:** Pre-drill pilot holes in the marked locations using 1/8" drill. Use care as to not scratch or crack Gel-coat.
- Step 4:** Position Flag pole base and install the screws to secure using, Phillips head screwdriver.
- Step 5:** Attach Flag to pole by first loosening the 1/8" set screw on back of flag clip to adjust for length of flag. Then remove flag pole clip screw with phillips screwdriver, removing bolt. Re-insert bolt thru upper grommet in flag and tighten. Repeat procedure for lower Flag Clip and grommet. Be sure that both clips are oriented in the same direction and that they hold flag fully extended. Position flag on flag pole where desired and be sure to tighten 1/8" set screw again.
- Step 6:** Insert flag pole into base and tighten thumb screw to secure.



Installation Instructions for 30", 36" and 48" SS Flag Poles:

Hardware Included: (3) #10-24 x 1 1/2" Stainless Steel Machine Screws, (3) #10 Lockwashers, (3) #10-24 SS Nuts and (1) Stainless Steel Retaining Ring.

Tools Required: Phillips Head Screwdriver, slotted screwdriver, Drill and 1/8" Drill Bit, 3/8" wrench or socket.

Repeat Steps 1, 2 and 3 Above.

- Step 4:** Due to the size & weight of the larger Poles; we recommend a "Bolt thru" installation. Secure Flag pole base using the three #10-24 bolts provided and with retaining ring positioned under gunnel or deck surface. Place lock washers and nuts; tighten with wrench to secure. Be sure to use all (3) sets of hardware for complete installation.

Repeat Steps 5 and 6 as above.

Common Sense Advice: If the location that best suites your desire for the location of the flag pole is in an area of the deck or gunnel where the gel-coat is exceptionally thin or weak; you may want to consider using a "backer" (on the underside of the decking) of treated wood or another suitable material to bolt thru, that would lend additional support to that surface.

Note: Set screw that secures the finial to the pole may have loosened in transportation, retighten as necessary. All hardware should be checked periodically to ensure tightness.



Flag Size recommendations:

Item #	Pole Size	Flag Size
902	18"	12" x 18"
903	24"	16" x 24"
904	30"	24" x 36"
905	36"	30" x 48"
907	48"	36" x 60"

**Be Sure Flag is
Dry Before Storing!**

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